

Ángulos de corte de duelas

| Cantidad duelas(n) | Conici- dad° (*) | Inclinación hoja corte | Cuerda a 30 cm | Inclina- ción trineo | Cuerda a 25 cm |
|-----------------------|---------------------|---------------------------|-------------------|-------------------------|-------------------|
|-----------------------|---------------------|---------------------------|-------------------|-------------------------|-------------------|

(*) 0°=cilindro; 90°=disco.

| | | | | | |
|-----------|-----------|--------|--------|--------|--------|
| 8 | 0 | 22,500 | 11,705 | 0,000 | 35,355 |
| | 15 | 21,733 | 11,311 | 5,823 | 33,514 |
| | 30 | 19,486 | 10,154 | 11,250 | 31,720 |
| | 45 | 15,910 | 8,304 | 15,910 | 30,122 |
| | 60 | 11,250 | 5,881 | 19,486 | 28,862 |
| | 75 | 5,823 | 3,048 | 21,733 | 28,056 |
| | 90 | 0,000 | 0,000 | 22,500 | 27,779 |
| | 12 | 0 | 15,000 | 7,832 | 0,000 |
| 15 | | 14,489 | 7,566 | 3,882 | 34,137 |
| 30 | | 12,990 | 6,787 | 7,500 | 32,967 |
| 45 | | 10,607 | 5,546 | 10,607 | 31,936 |
| 60 | | 7,500 | 3,924 | 12,990 | 31,129 |
| 75 | | 3,882 | 2,032 | 14,489 | 30,615 |
| 90 | | 0,000 | 0,000 | 15,000 | 30,438 |
| 16 | | 0 | 11,250 | 5,881 | 0,000 |
| | 15 | 10,867 | 5,681 | 2,912 | 34,446 |
| | 30 | 9,743 | 5,095 | 5,625 | 33,578 |
| | 45 | 7,955 | 4,162 | 7,955 | 32,818 |
| | 60 | 5,625 | 2,944 | 9,743 | 32,225 |
| | 75 | 2,912 | 1,524 | 10,867 | 31,849 |
| | 90 | 0,000 | 0,000 | 11,250 | 31,720 |
| | 20 | 0 | 9,000 | 4,708 | 0,000 |
| 15 | | 8,693 | 4,547 | 2,329 | 34,629 |
| 30 | | 7,794 | 4,078 | 4,500 | 33,940 |
| 45 | | 6,364 | 3,330 | 6,364 | 33,338 |
| 60 | | 4,500 | 2,356 | 7,794 | 32,871 |
| 75 | | 2,329 | 1,220 | 8,693 | 32,574 |
| 90 | | 0,000 | 0,000 | 9,000 | 32,472 |
| 24 | | 0 | 7,500 | 3,924 | 0,000 |
| | 15 | 7,244 | 3,791 | 1,941 | 34,751 |
| | 30 | 6,495 | 3,399 | 3,750 | 34,180 |
| | 45 | 5,303 | 2,776 | 5,303 | 33,682 |
| | 60 | 3,750 | 1,963 | 6,495 | 33,296 |
| | 75 | 1,941 | 1,016 | 7,244 | 33,051 |
| | 90 | 0,000 | 0,000 | 7,500 | 32,967 |
| | 28 | 0 | 6,429 | 3,364 | 0,000 |
| 15 | | 6,210 | 3,250 | 1,664 | 34,838 |
| 30 | | 5,567 | 2,914 | 3,214 | 34,350 |
| 45 | | 4,546 | 2,379 | 4,546 | 33,925 |
| 60 | | 3,214 | 1,683 | 5,567 | 33,597 |
| 75 | | 1,664 | 0,871 | 6,210 | 33,389 |
| 90 | | 0,000 | 0,000 | 6,429 | 33,317 |