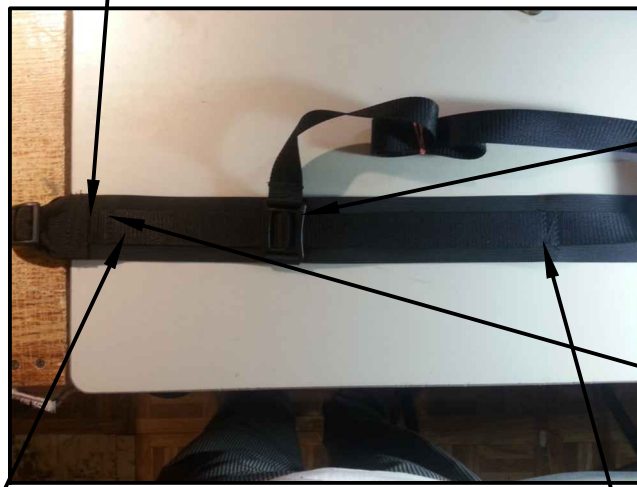


SHOULDER STRAP STEP 2: ADDING STURNUM STRAP AJUST/LOAD AJUST STRAP

butt the cut edge of the 1" strap against the cut edge of the 2" strap.



slide the sternum strap adjuster on.

bar tack the strap twice, once 1/4" from the cut edge and again 1/2" from the cut edge

Bar tack the strap at the 2 points shown on the pattern

30" long piece of med wt 1" webbing

SHOULDER STRAP STEP 3: ADDING THE STURNUM STRAP.

18" peice of 3/4" med wt web



make sternum strap snug (after passing it through the loops of the sturnum slide) around the shoulder strap and tack it down with cut edge on the side facing away from your body

fold over tip once and bartack

the angle of the strap should have the long point on the side of the sternum strap buckle.

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