

Cutter Number	Cutter Type	Diameter	Length below holder	Length of cut	Spindle Speed	Feedrate
2	Flat Endmill	0.75	2.6	2.5	6000	297 IPM
3	Bull Endmill	.625-.12 corner radius	2	1.625	6000	270 ipm
4	Flat Endmill	0.3125	1.1	1.0	6000	132 ipm
5	Engraving Mill	0.125 X 15 degree	0.75	0.03	6000	20 ipm
6	Ball endmill	0.1875	1	0.4375	6000	20 ipm