



- Installing Threaded Tenons on EndGrain
- 1 - Place RISER in VICE with endgrain facing up
  - 2 - On Template #1: Place 1/4" Plywood Guides in slots along side workpiece
  - 3 - On Template #1: Place 1/4" Socket Bolt or 1/4" dowel in end guide holes
  - 4 - Slide Template #1 over the endgrain of the workpiece
  - 5 - Use 1/4 O.D. Hinge bit to dimple all 3 holes
  - 6 - Remove Mounting Jig
  - 7 - Use 1/8" drill bit to predrill both outer holes to length of GRK +
  - 8 - Use 3/8" drill bit to drill 1" deep excess bolt space in center hole
  - 9 - Place a 3-Hole Threaded Tenon on end aligned with holes
  - 10 - In one of outer holes insert and drive part way in a 2 1/2" long GRK R4 Multi-Use #8, #9 or #10" (depending on wood hardness). DO NOT SEND HOME
  - 9 - Insert and drive same GRK in 2nd outer hole. DO NOT SEND HOME
  - 10 - Confirm alignment of the Tenon then send both GRKs home