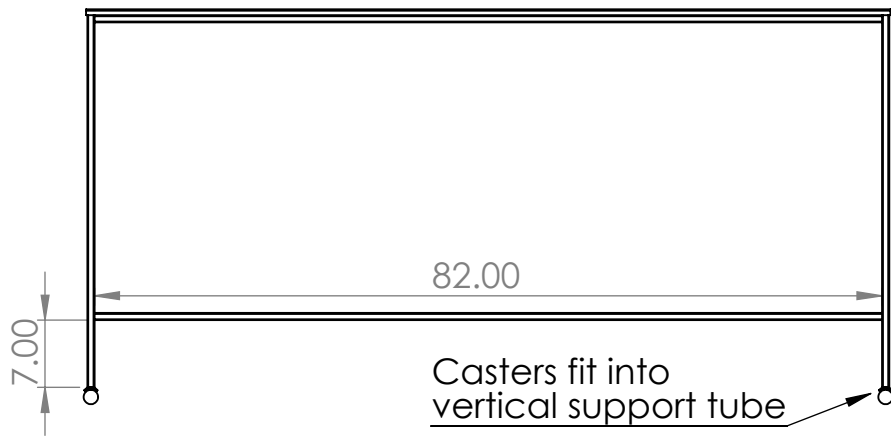
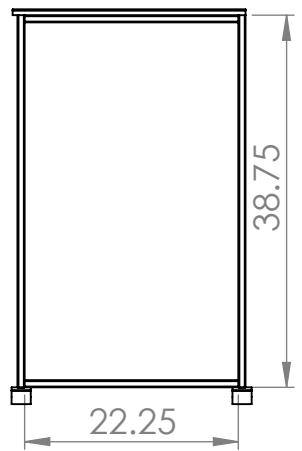


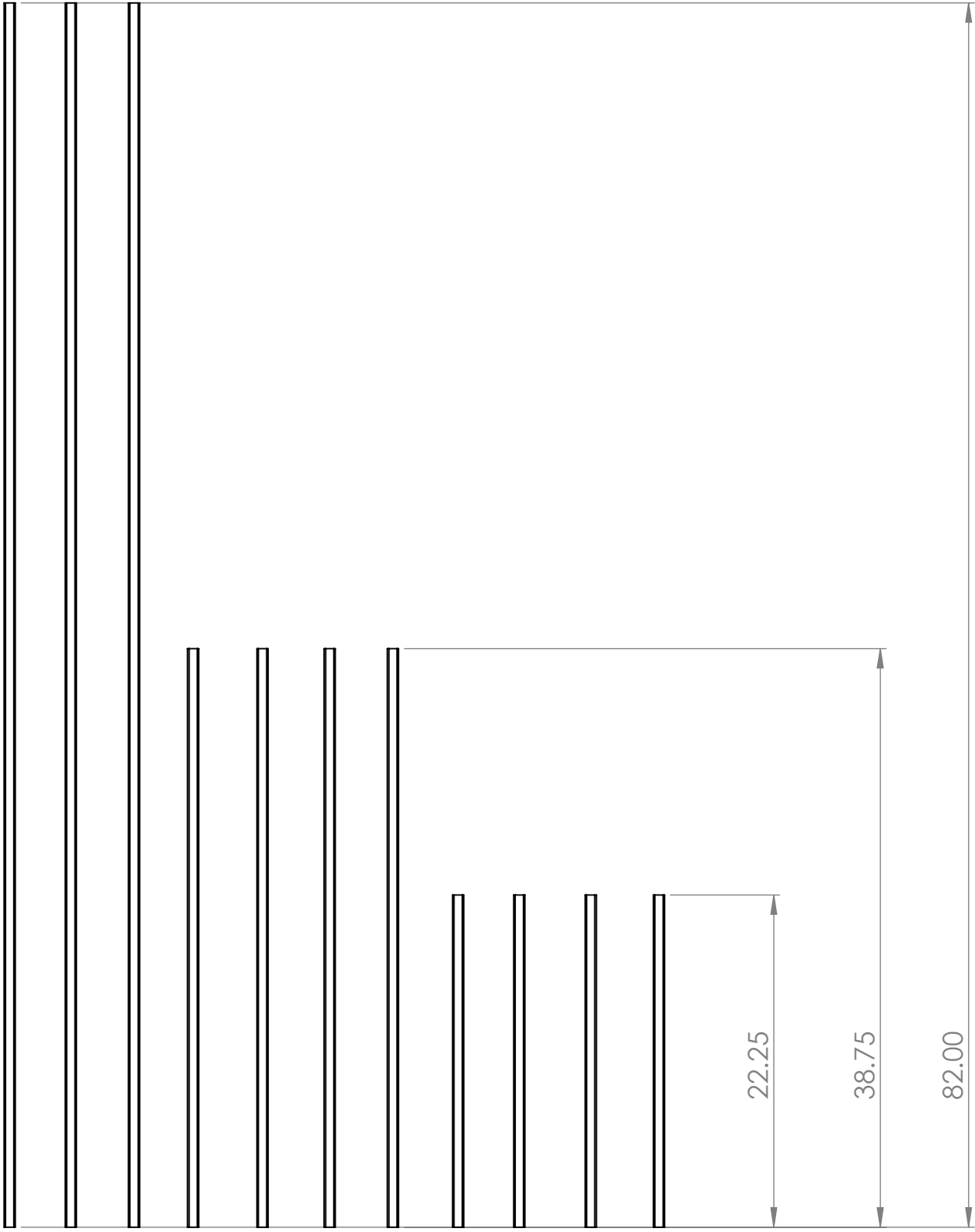
Front View



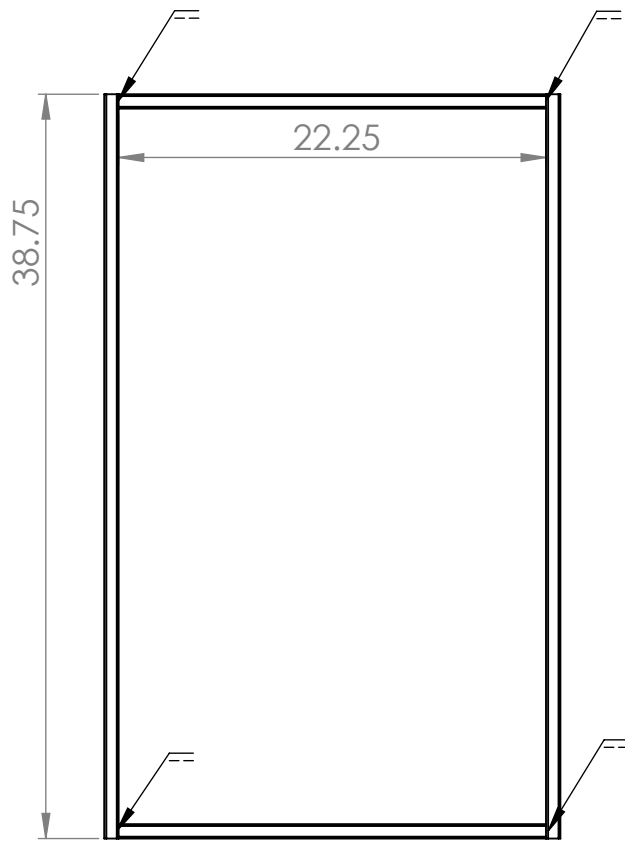
Side View



ITEM NO.	PART NUMBER	STOCK SIZE	QTY.
1	caster		4
2	steel_square_channel	82.00" x 0.75" x 0.06"	3
3	steel_square_channel	38.75" x 0.75" x 0.06"	4
4	steel_square_channel	22.25" x 0.75" x 0.06"	4
5	plywood	83.75"x24.25"x0.50"	1
6	melamine	83.75"x24.25"x0.13"	1

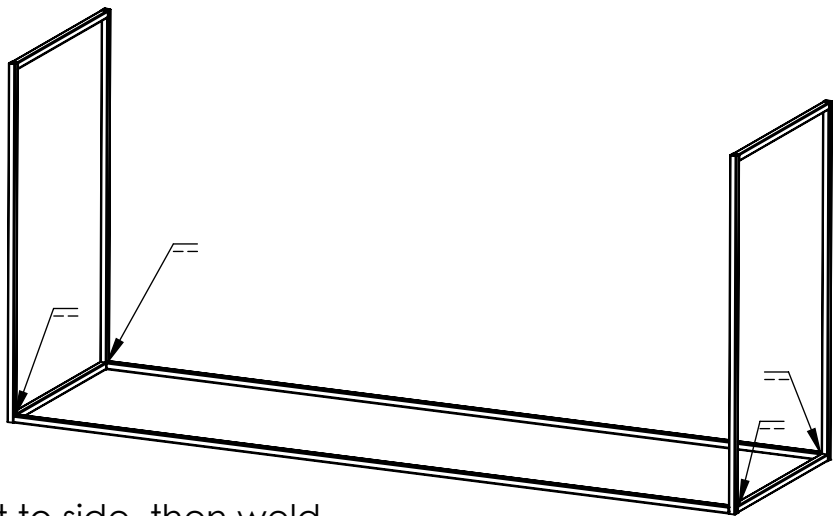


indicates weld joint



Weld both sides in this fashion

Clamp sides vertically then weld table supports



Tilt to side, then weld final bar



Strengthen joints with additional welds, but do not weld top face