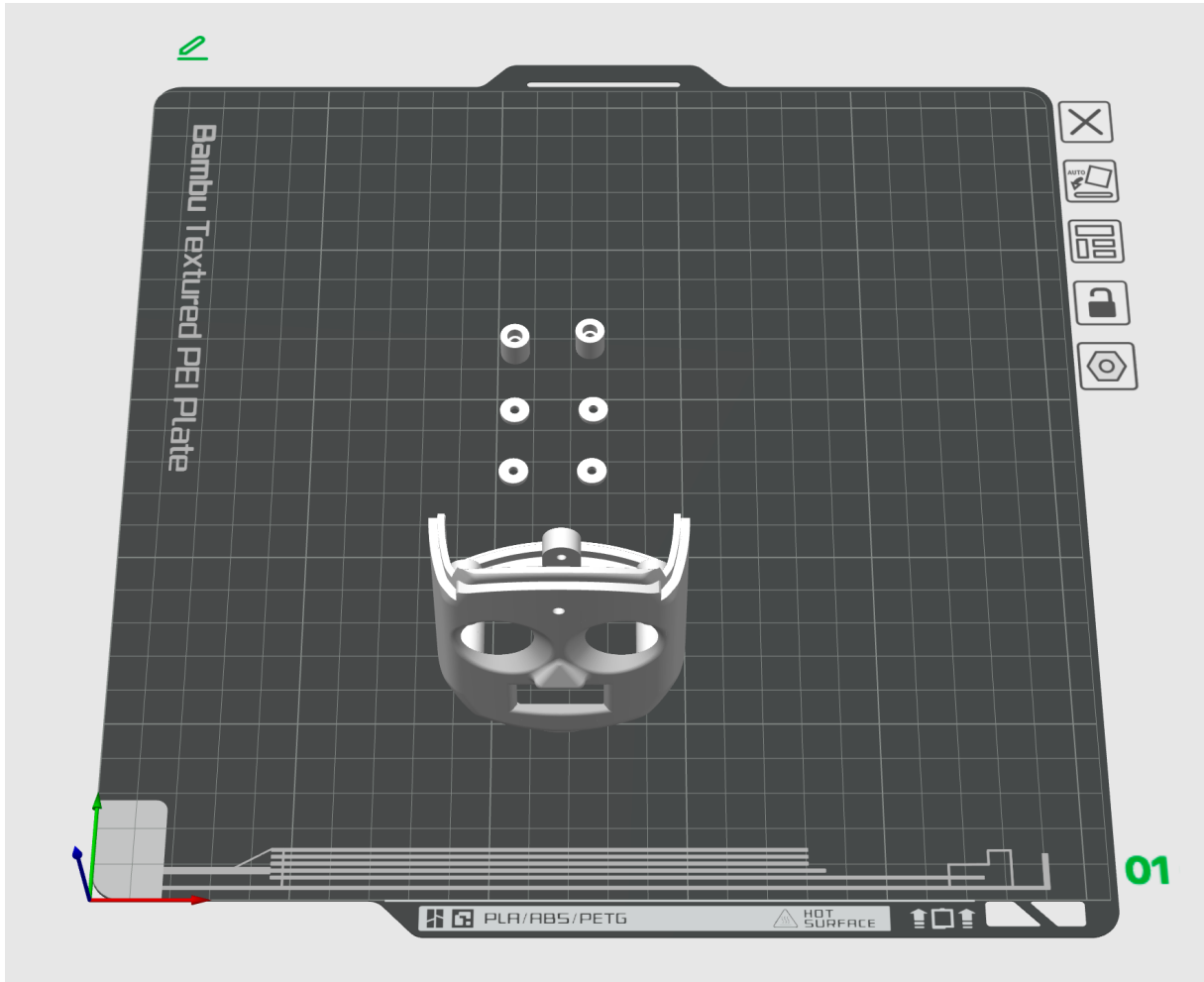
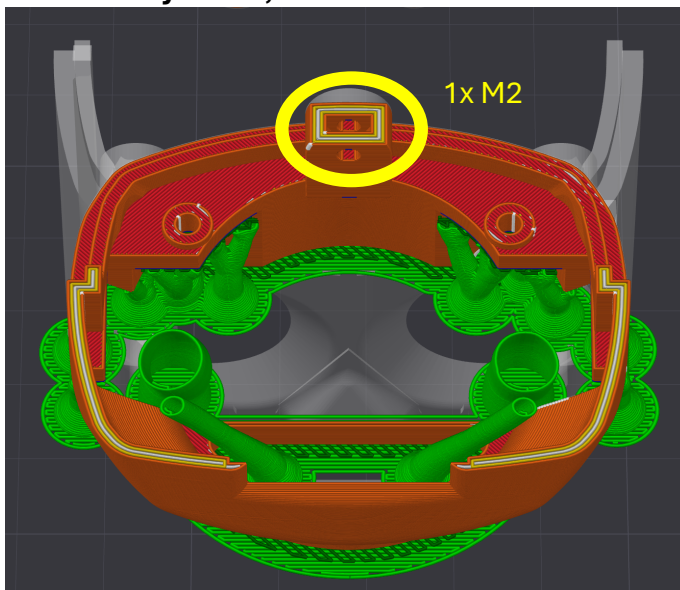


## Plate1:

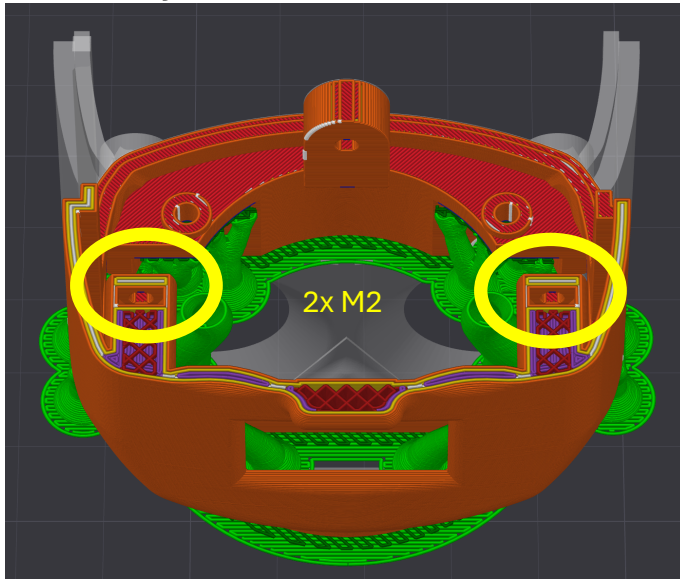
419 layers,  
1h37min  
3 pauses



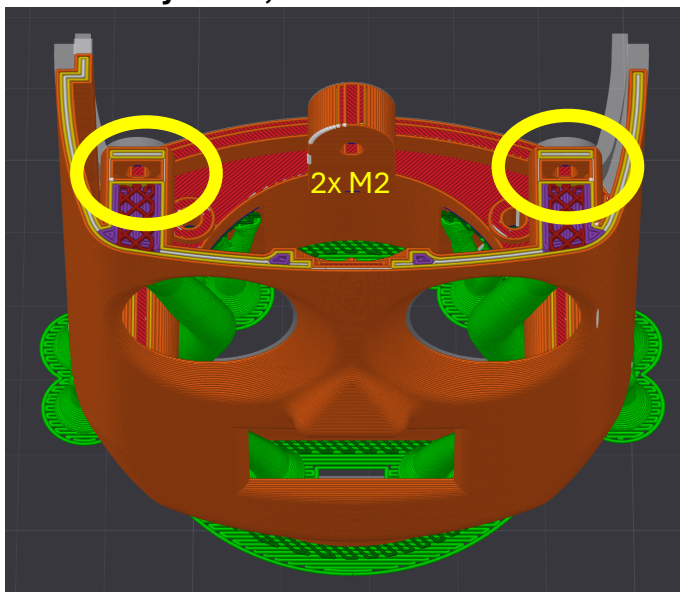
Pause 1: layer 121, insert 1 M2 nut



**Pause 2: layer 196, insert 2 M2 nuts**

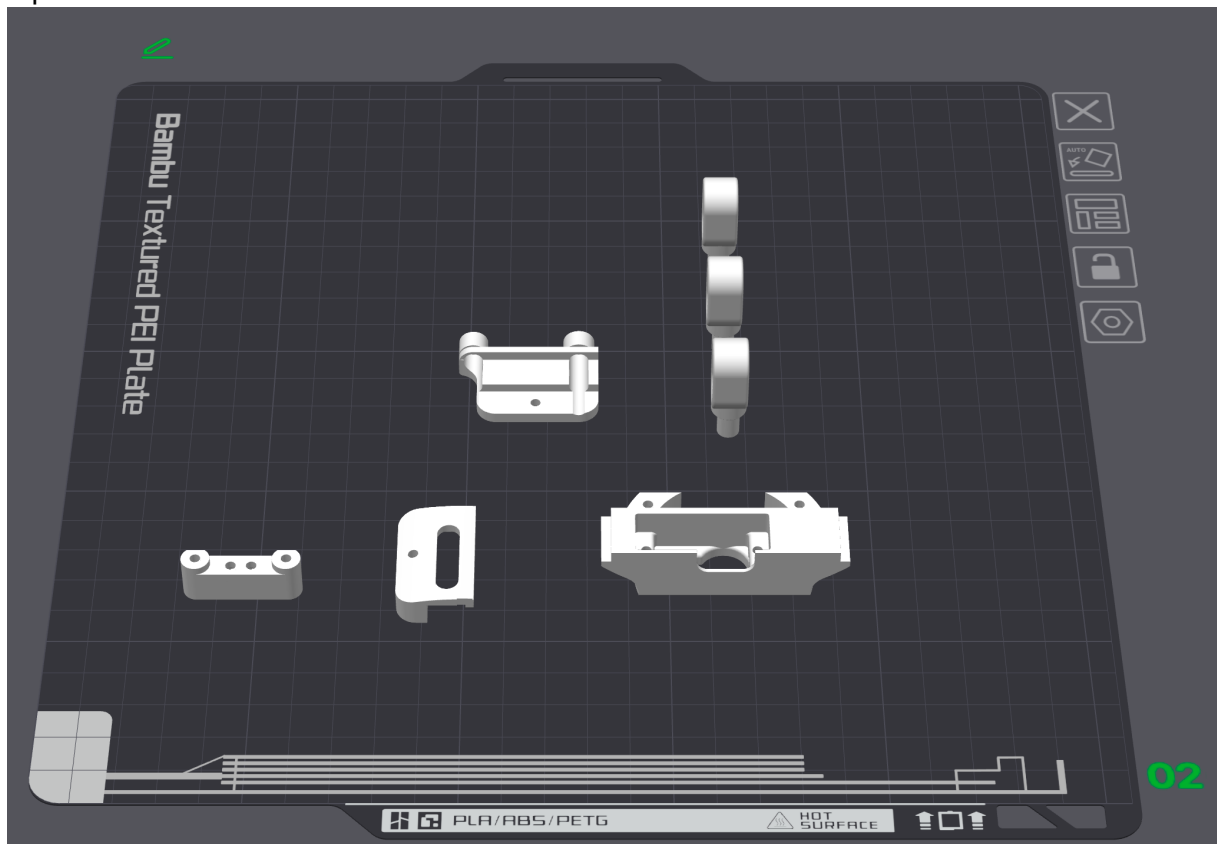


**Pause 3: layer 331, insert 2 M2 nuts**



## Plate2:

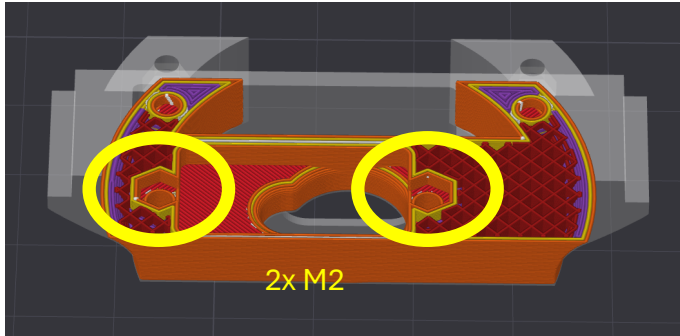
154 layers,  
1h12min  
4 pauses



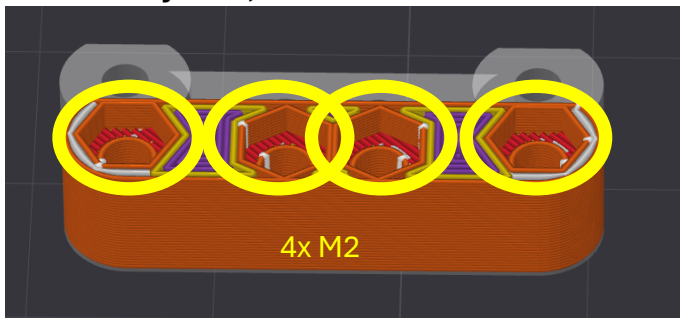
Pause 1: layer 20, insert 1 M2 nut



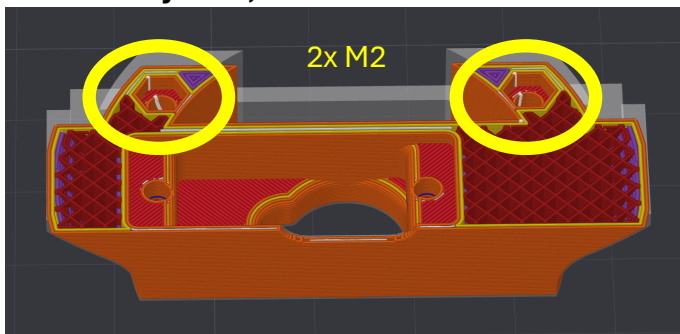
**Pause 2: layer 33, insert 2 M2 nuts**



**Pause 3: layer 37, insert 4 M2 nuts**



**Pause 4: layer 52, insert 2 M2 nuts**



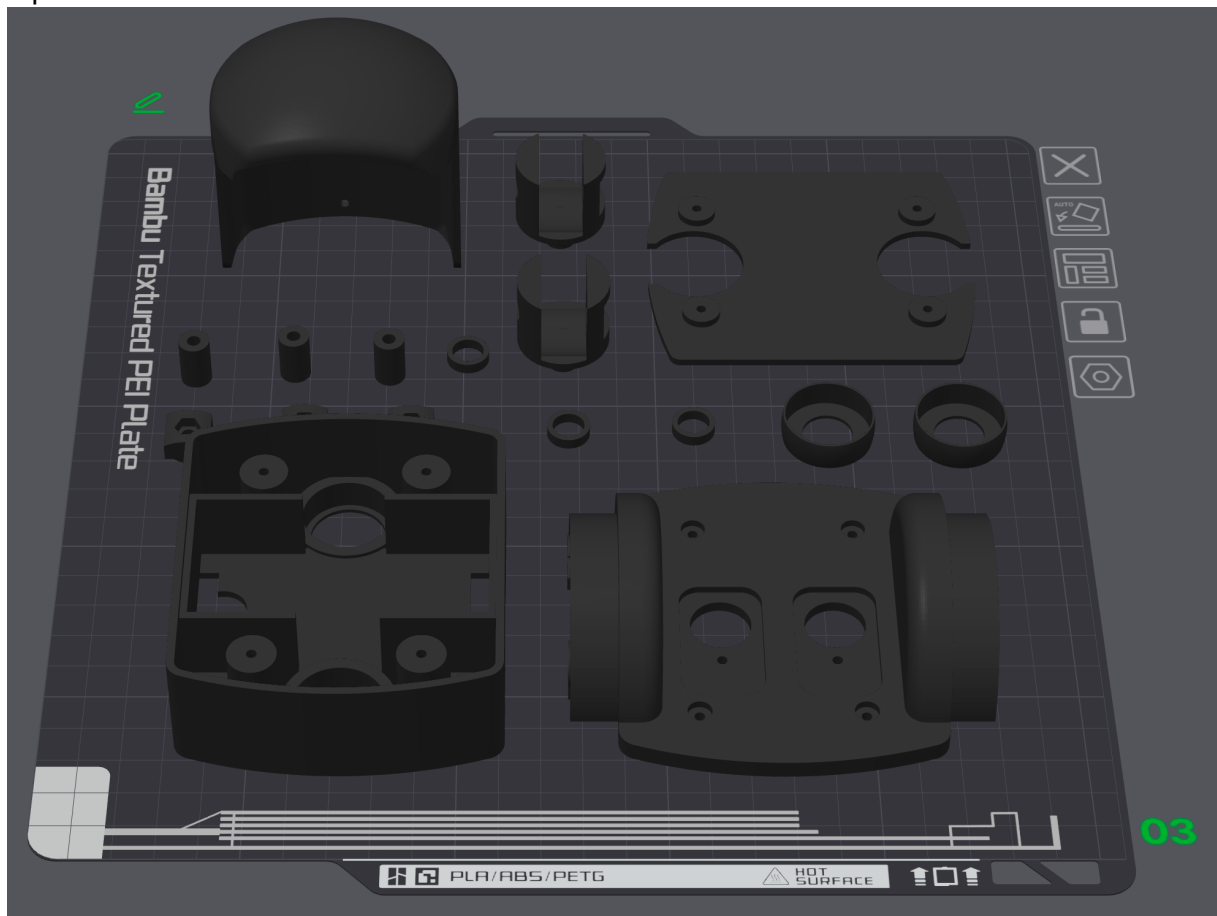


## Plate3:

382 layers,

6 h 50min

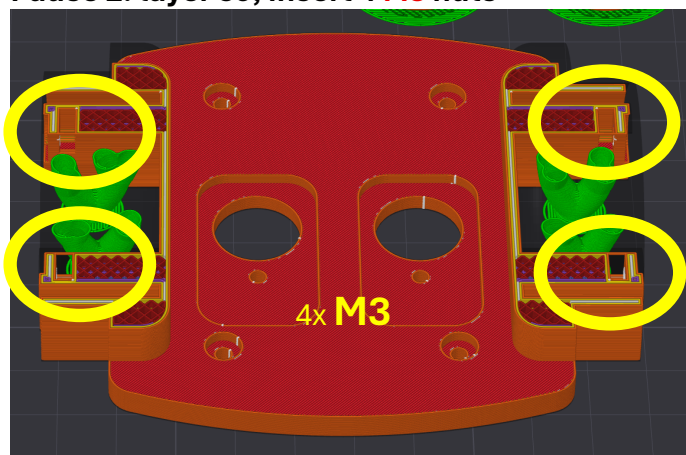
3 pauses



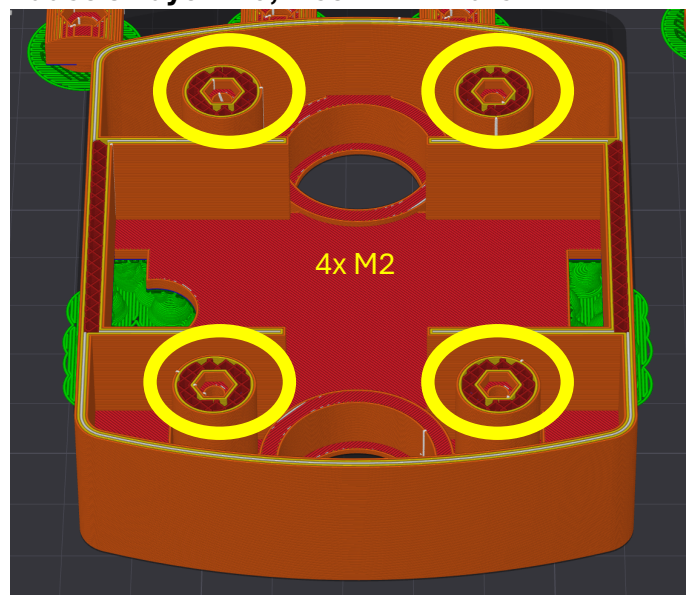
Pause 1: layer 21, insert 4 M2 nuts



Pause 2: layer 59, insert 4 **M3** nuts

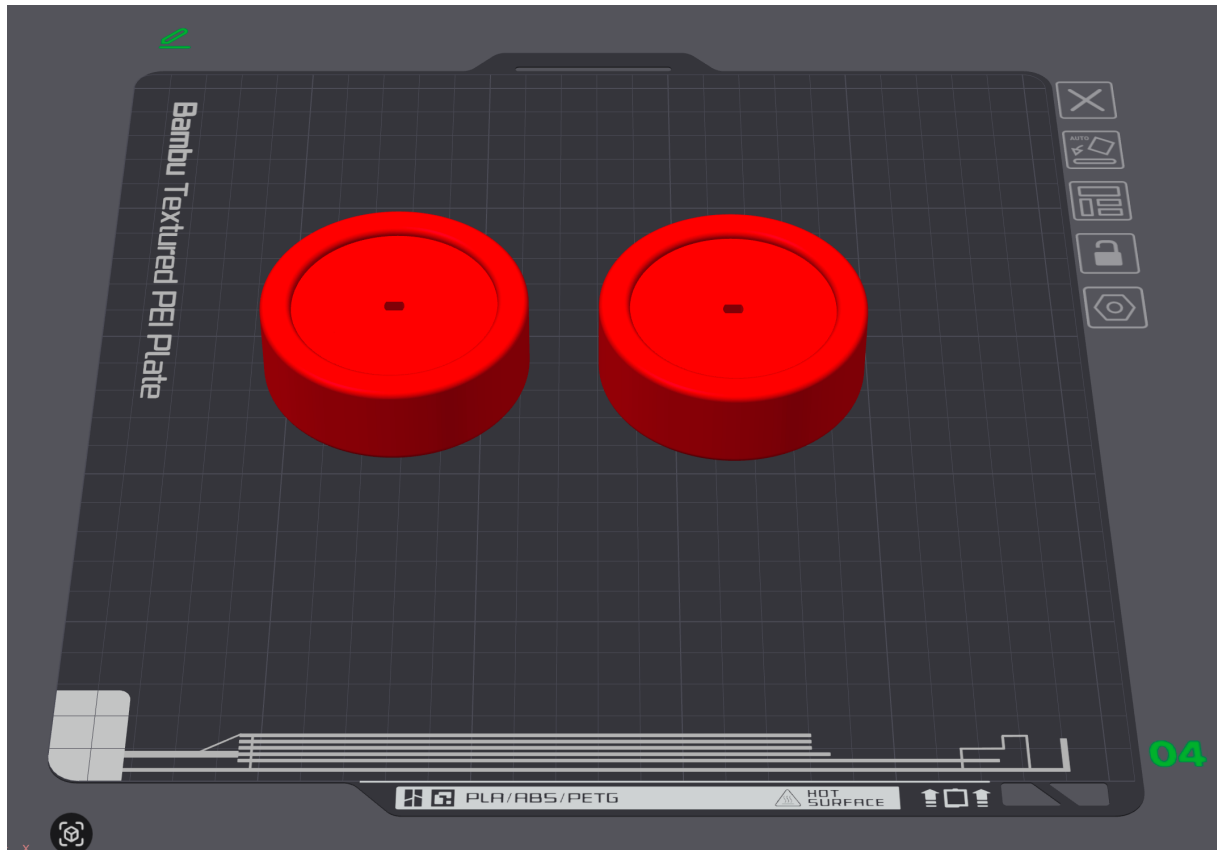


Pause 3: layer 119, insert 4 M2 nuts



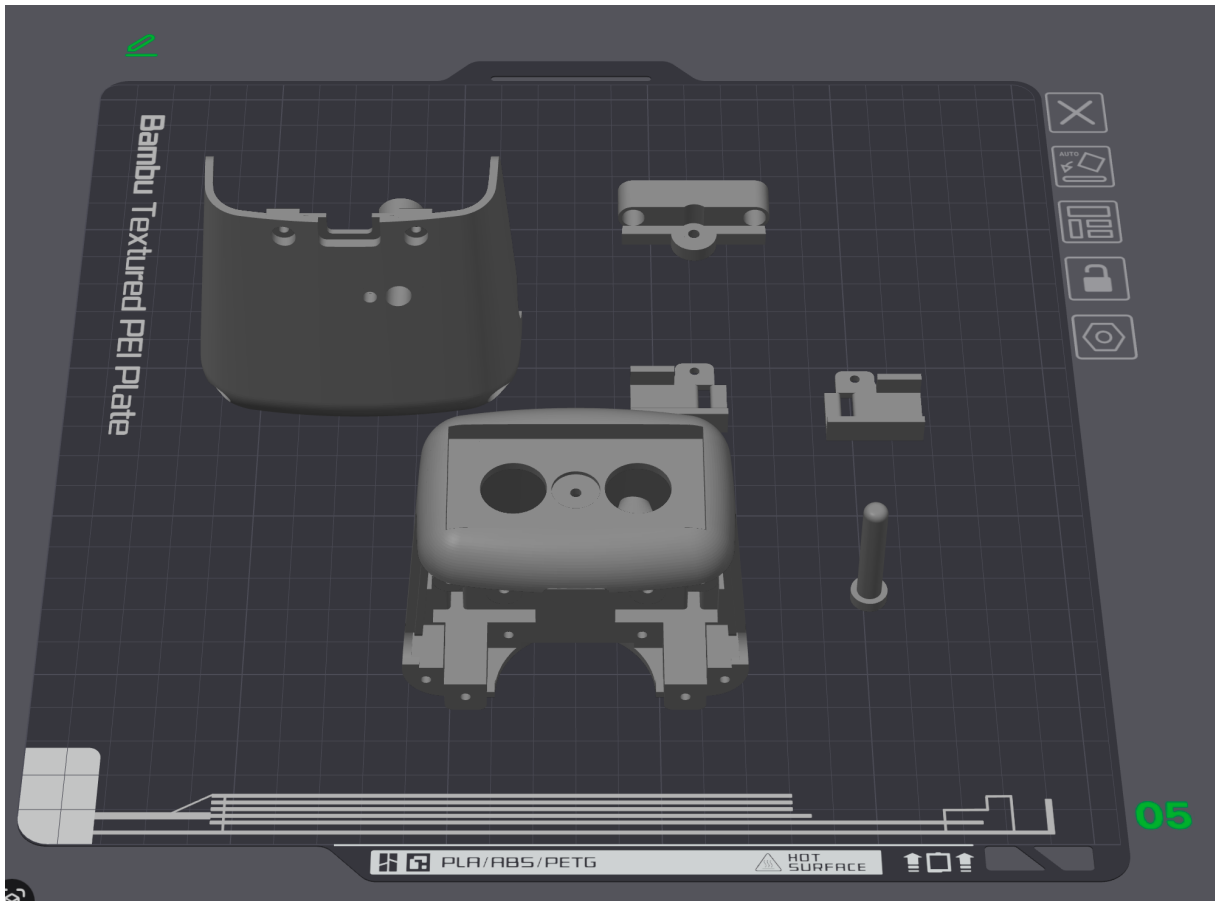
## Plate4:

120 layers,  
3h 24min  
no pauses

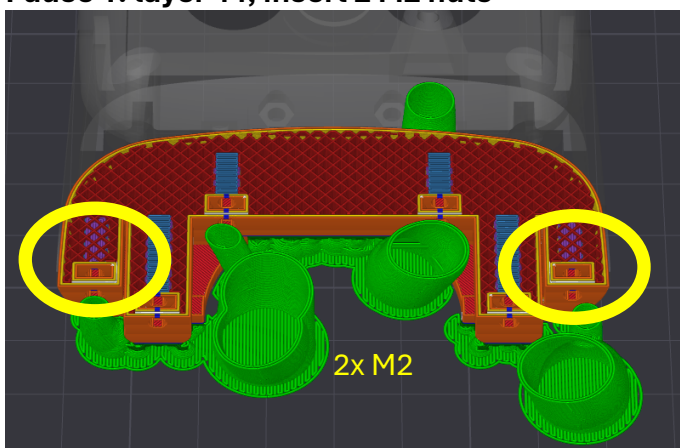


## Plate5:

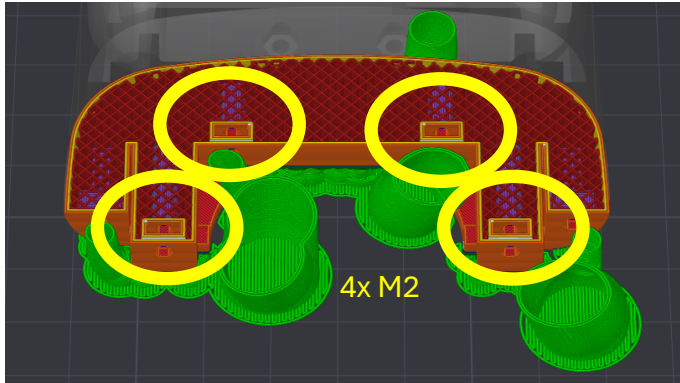
401 layers,  
4h 16min  
6 pauses



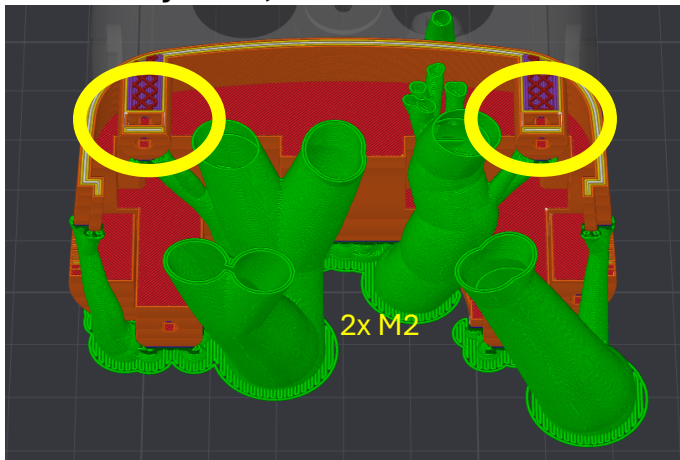
Pause 1: layer 44, insert 2 M2 nuts



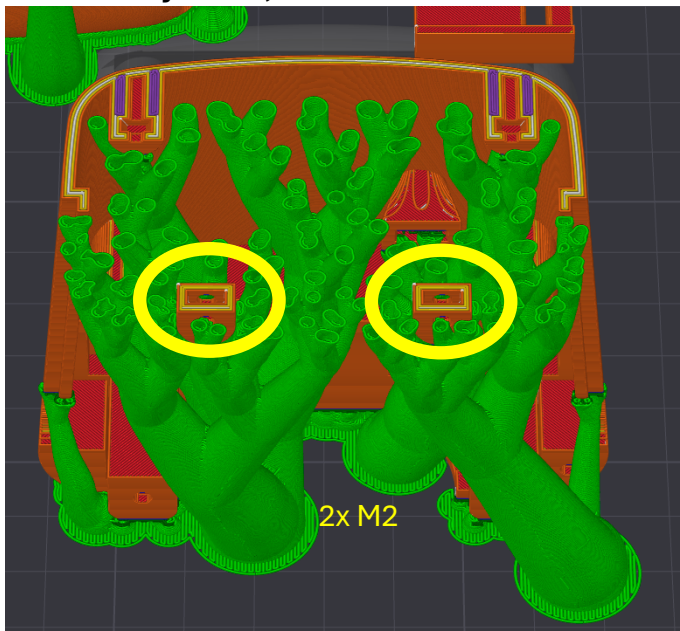
**Pause 2: layer 48, insert 4 M2 nuts**



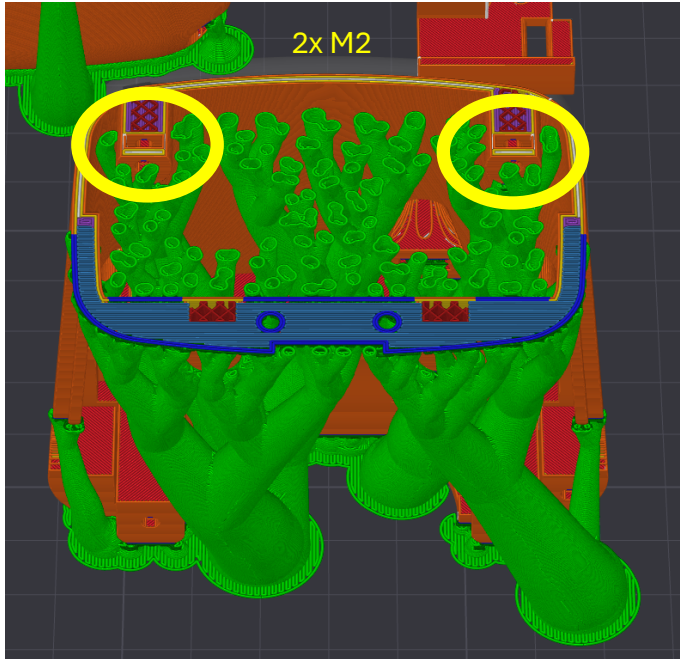
**Pause 3: layer 168, insert 2 M2 nuts**



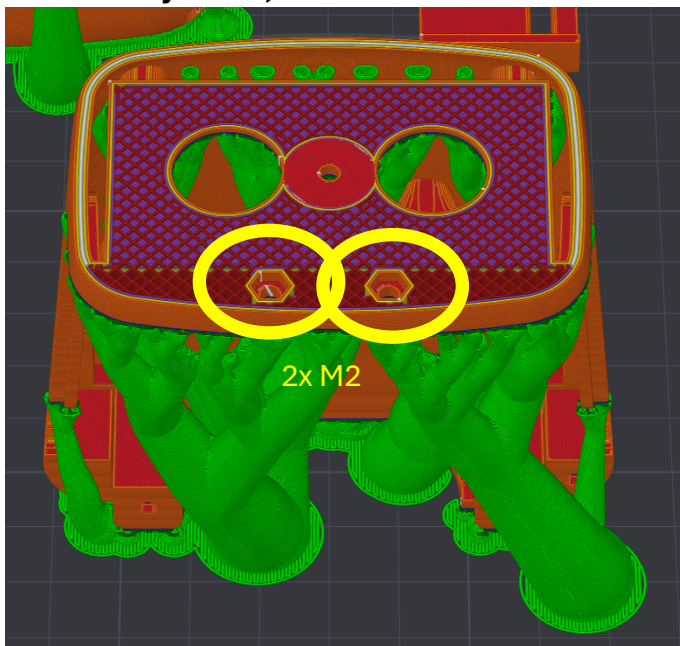
**Pause 4: layer 338, insert 2 M2 nuts**



**Pause 5: layer 353, insert 2 M2 nuts**

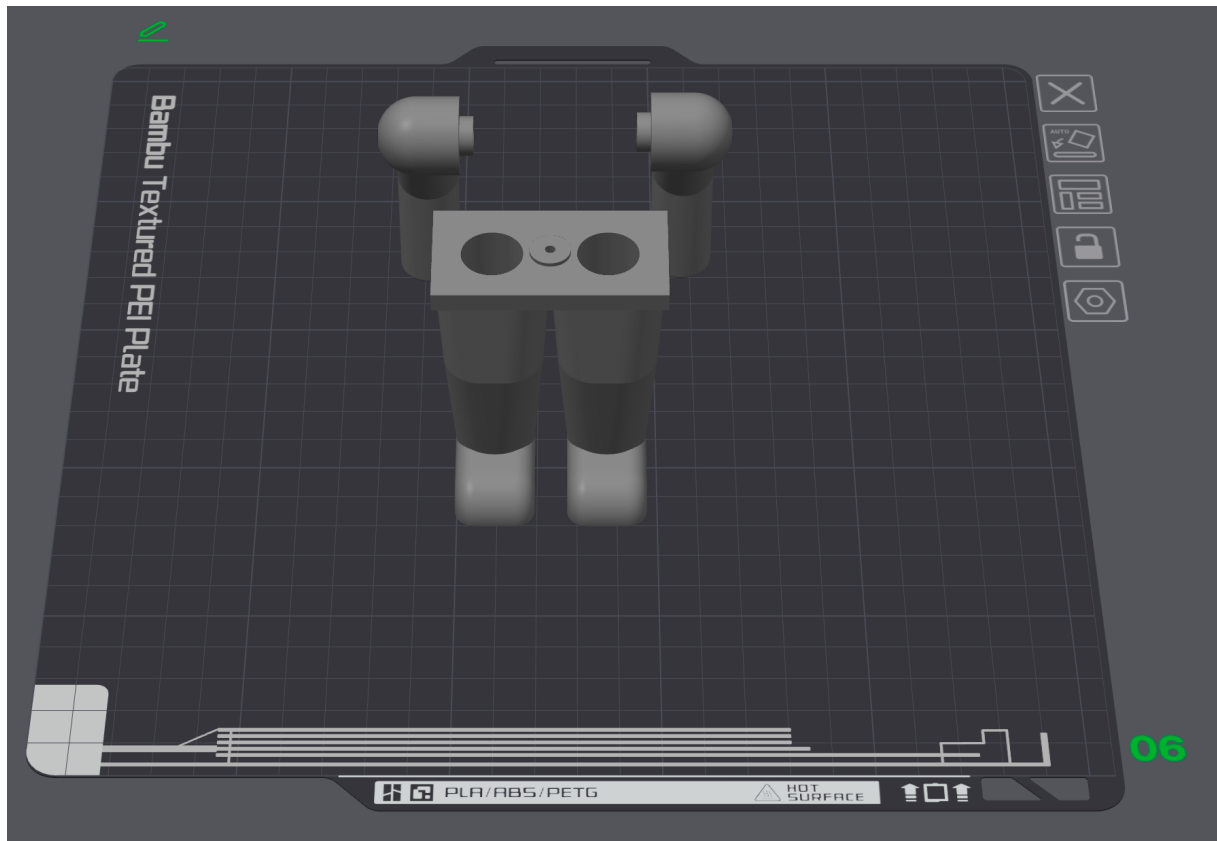


**Pause 6: layer 372, insert 2 M2 nuts**



## Plate6:

355 layers,  
2h 44min  
2 pauses



Pause 1: layer 21, insert 2 M2 nuts





**Pause 2: layer 346, insert 1 M2 nut**

