

**Row 18 · TOP CAPS · Cols F,G,H,I,J,K**

END flaps 90°down · caps flat · bridges 90°down → stepped lid

★ **PRINT AT 100% ACTUAL SIZE (not "fit to page")** ★

Top caps: cols F,G,H,I,J,K

END	F 87%	G 88%	H 91%	I 91%	J 91%	K 91%	END
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← 10mm →  
verify before cutting