



# uStepper Robot Kinematics

*uStepper Robot Arm Rev 4 Kinematics*  
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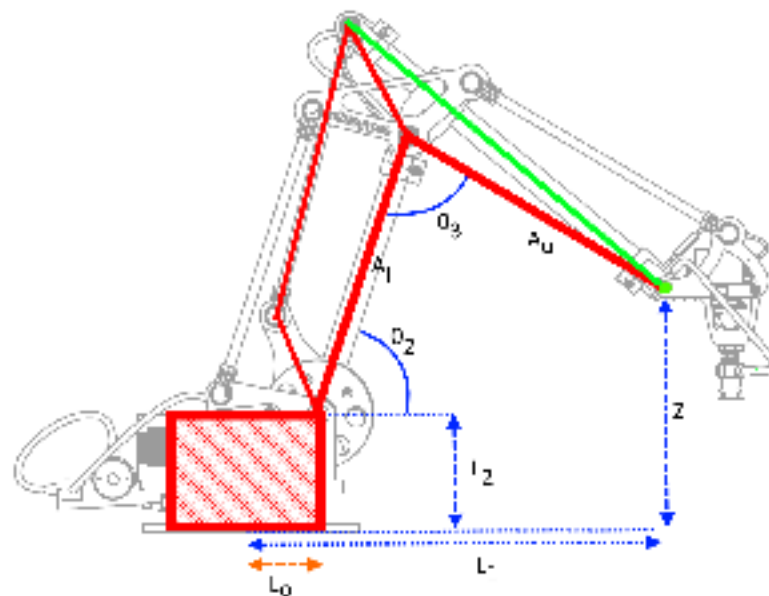


# uStepper Robot Arm Kinematics 1

To model the uStepper robot arm, first forward kinematic analysis is performed. The kinematic analysis is done analytical using basic trigonometry because of the Robot's simple structure. D-H<sup>1</sup> with reference changing matrix transformations from world coordinates to end effector could be done but is not required to derive kinematics for this simple setup.

## 1.1 Forward Kinematics

In the forward kinematics case, calculations are done to derive the end effector point from a given set of actuator angles ( $\theta$ ). **Figure 1.1** shows the basic geometry of the robot arm when looking from the side. Notice the offset from the end point to the "gripper" end point. This makes the model more generic when using different actuator types. An offset from this point to the actuator is required though. Another feature to notice is that when changing  $\theta_2$  it is required to move both Primary and Secondary gear equally to maintain  $\theta_3$  - this has to be accounted for in the implementation phase.

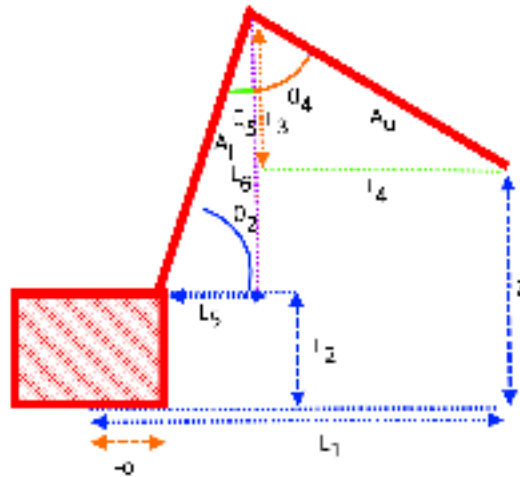


**Figure 1.1:** Side view of the robot, with simple graphics applied to help deriving the kinematic equations.

From **Figure 1.5** it is easily seen that to account for the offset from end-point to actuator end-point an offset in  $Z$  and  $L_1$  is required. These are denoted  $Z_0$  and  $L_{10}$  respectively and for the actuator on **Figure 1.5**  $Z_0$  would be negative while  $L_{10}$  would be positive. The offsets are omitted in the following derivations to ease the readability. In the code they are added.

<sup>1</sup>Denavit-Hattenberg

Using the geometry presented in **Figure 1.1**  $Z$  is derived by adding right triangles resulting in the more detailed **Figure 1.2**



**Figure 1.2:** Side view of the robot arm representation for kinematics calculations.

Using **Figure 1.2**  $Z$  will be derived as shown **Equation (1.1)**:

$$Z = L_2 + L_6 - L_3 \quad [\text{mm}] \quad (1.1)$$

Where  $L_3$  and  $L_6$  will be derived using simple trigonometry and  $L_2$  is a design parameter from **Table 1.1**. First  $L_6$  is derived in **Equation (1.3)**

$$\sin(\theta_2) = \frac{L_6}{A_1} \quad (1.2)$$

$$L_6 = \sin(\theta_2)A_1 \quad [\text{mm}] \quad (1.3)$$

To derive  $L_3$  it is required to know  $\theta_4$ , which is possible to derive from  $\theta_5$  found in **Equation (1.4)**:

$$\theta_5 = 180^\circ - (90^\circ + \theta_2) \quad [^\circ] \quad (1.4)$$

Where the  $180^\circ$  comes from the angle sum of a triangle, and the  $90^\circ$  from the known right angle. The angle  $\theta_2$  was given as input to the forward kinematics as discussed previously.

$\theta_4$  is derived in **Equation (1.5)**:

$$\theta_4 = \theta_3 - \theta_5 \quad [^\circ] \quad (1.5)$$

And  $L_3$  is found from **Equation (1.7)**

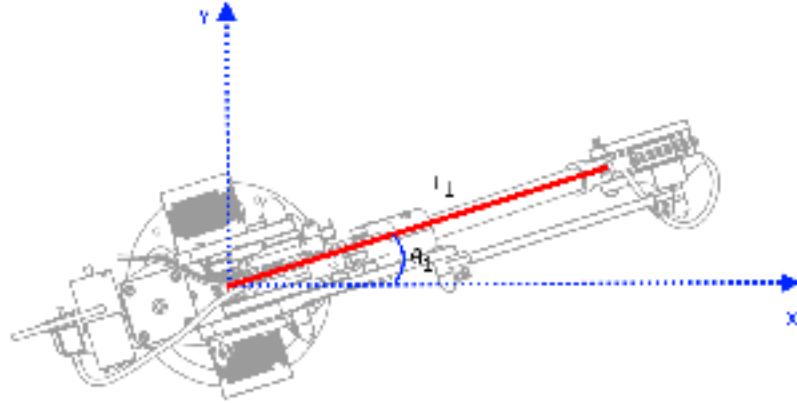
$$\cos(\theta_4) = \frac{L_3}{A_u} \quad (1.6)$$

$$L_3 = \cos(\theta_4)A_u \quad [\text{mm}] \quad (1.7)$$

$Z$  can now be derived using **Equation (1.1)** stated here again for convenience:

$$Z = L_2 + L_6 - L_3 \quad [\text{mm}] \quad (1.8)$$

Now that  $Z$  is derived,  $X$  and  $Y$  is left. To derive those the view is changed to the top view in **Figure 1.3**.



**Figure 1.3:** Top view of the robot arm with world coordinates on top.

As also shown on **Figure 1.1**, **Figure 1.3** shows the stretch  $L_1$ . Additionally the rotation angle  $\theta_1$  is marked on **Figure 1.3**. Using simple trigonometry  $X$  and  $Y$  is derived in **Equation (1.12)**.

$$\cos(\theta_1) = \frac{X}{L_1} \quad (1.9)$$

$$X = \cos(\theta_1)L_1 \quad [\text{mm}] \quad (1.10)$$

$$\sin(\theta_1) = \frac{Y}{L_1} \quad (1.11)$$

$$Y = \sin(\theta_1)L_1 \quad [\text{mm}] \quad (1.12)$$

Looking at **Figure 1.2** it is obvious that  $L_1$  is the sum of  $L_4$  and  $L_5$ .  $L_5$  is derived using regular trigonometry in **Equation (1.14)**.

$$\cos(\theta_2) = \frac{L_5}{A_1} \quad (1.13)$$

$$L_5 = \cos(\theta_2)A_1 \quad [\text{mm}] \quad (1.14)$$

And finally  $L_4$  is found from **Equation (1.16)**.

$$\sin(\theta_4) = \frac{L_4}{A_u} \quad (1.15)$$

$$L_4 = \sin(\theta_4)A_u \quad [\text{mm}] \quad (1.16)$$

Arriving at  $L_1$  in **Equation (1.17)**.

$$L_1 = L_4 + L_5 + L_0 \quad [\text{mm}] \quad (1.17)$$

Where  $L_o$  is the constant offset from rotation center.

To sum up,  $Z$ ,  $X$  and  $Y$  is found by the following combined equations (from the previous derivations):

$$Z = L_2 + L_6 - L_3 \quad [\text{mm}] \quad (1.18)$$

$$Z = L_2 + \sin(\theta_2)A_l - \cos(\theta_3 - (90^\circ - \theta_2))A_u \quad [\text{mm}] \quad (1.19)$$

$$X = \cos(\theta_1)L_1 \quad [\text{mm}] \quad (1.20)$$

$$X = \cos(\theta_1)(\sin(\theta_3 - (90^\circ - \theta_2))A_u + \cos(\theta_2)A_l + L_o) \quad [\text{mm}] \quad (1.21)$$

$$Y = \sin(\theta_1)L_1 \quad [\text{mm}] \quad (1.22)$$

$$Y = \sin(\theta_1)(\sin(\theta_3 - (90^\circ - \theta_2))A_u + \cos(\theta_2)A_l + L_o) \quad [\text{mm}] \quad (1.23)$$

### 1.1.1 Summing Up

To implement the forward kinematics the former derived equations can be arranged to reduce computations required. This will be done in the following, and a code example will be presented.

The input for this is:

- $\theta_1$  - rotation angle
- $\theta_2$  - shoulder angle
- $\theta_3$  - secondary gear angle

And the required equations are:

$$Z = L_2 + \sin(\theta_2)A_l - \cos(\theta_3 - (90^\circ - \theta_2))A_u \quad [\text{mm}] \quad (1.24)$$

$$k_1 = (\sin(\theta_3 - (90^\circ - \theta_2))A_u + \cos(\theta_2)A_l + L_o) \quad [ ] \quad (1.25)$$

$$X = \cos(\theta_1)k_1 \quad [\text{mm}] \quad (1.26)$$

$$Y = \sin(\theta_1)k_1 \quad [\text{mm}] \quad (1.27)$$

A code example snippet is provided in the following (note that  $Z_o$  and  $L_{1o}$  are added here as discussed in **Section 1.1**):

```

1 void uStepperRobotics::FWKinematic(float& x, float& y, float& z, float theta1, float theta2,
2   float theta3)
3 {
4   // From the documentation the elbow angle theta3 is the manipulated through the secondary
5   // gear
6   // The primary gear is manipulating the shoulder angle theta2
7   //REMEMBER TO ADD OFFSET TO ACTUATOR!
8   z = L2 + sin(theta2)*Al - cos(theta3 - (90 - theta2))*Au + Zo; //offset in the Z directon
9   //for the actuator is added here
10
11  k1 = sin(theta3 - (90 - theta2))*Au + cos(theta2) Al + Lo + L1o; //offset in the L1 directon
12  //for the actuator is added here
13
14  x = cos(theta1)*k1;
15  y = sin(theta1)*k1;
16 }

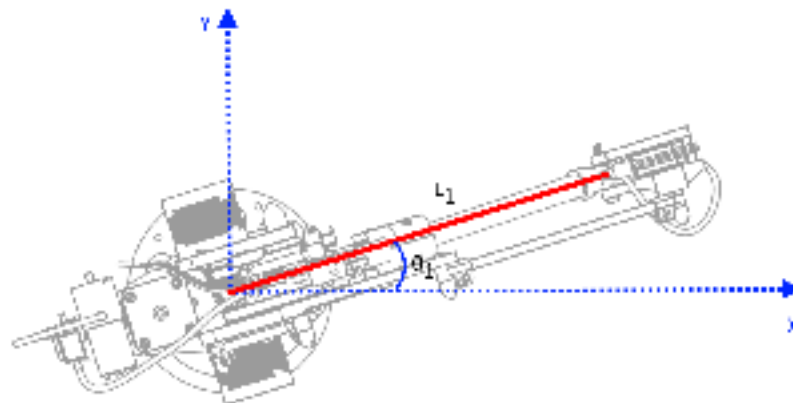
```



## 1.2 Inverse Kinematics

To control the robot end-effector reference positions are given in the world coordinate system, which then has to be translated to a given set of actuator angles achieving these reference positions. I.e. in the inverse kinematics case, the desired end-effector coordinates are known and from these the actuator angles must be derived.

The starting point of the inverse kinematics derivation is the rotation angle. Looking at **Figure 1.4** it is obvious that simple trigonometry where a right angle triangle is constructed from the end of  $L_1$  down to the x-axis, can be used.



**Figure 1.4:** Top view of the robot arm with world coordinates on top.

To derive  $\theta_1$  **Equation (1.28)** is used.

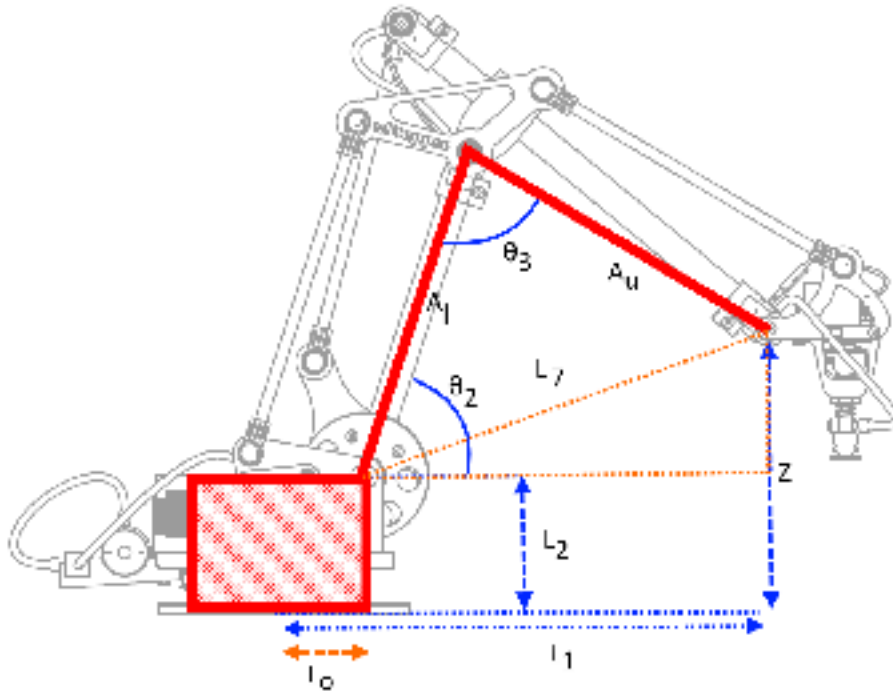
$$\theta_1 = \text{atan2}(Y, X) \quad [^\circ] \quad (1.28)$$

Using  $\text{atan2}$  provides solutions for  $X = 0$  and  $X < 0$  as opposed to the regular arcus tangens function where solutions for these cases has to be handled separately.

For the next calculations the length of  $L_1$  is required and therefore found in **Equation (1.29)**.

$$L_1 = \sqrt{X^2 + Y^2} \quad [\text{mm}] \quad (1.29)$$

To derive the remaining two angles a new figure is constructed (**Figure 1.5**).



**Figure 1.5:** Side view of the robot, with simple graphics applied to help deriving the kinematic equations.

First  $\theta_3$  is derived by use of the cosine rule which requires knowledge of  $L_7$  derived in **Equation (1.30)**.

$$L_7 = \sqrt{(L_1 - L_0)^2 + (Z - L_2)^2} \quad [\text{mm}] \quad (1.30)$$

For the next calculations a couple of solutions for trigonometric problems have to be considered:

$$\cos(\theta) = x \rightarrow \theta = \text{atan2}(\pm\sqrt{1-x^2}, x) \quad (1.31)$$

$$\sin(\theta) = x \rightarrow \theta = \text{atan2}(x, \pm\sqrt{1-x^2}) \quad (1.32)$$

As well as the cosine rule:

$$\cos(A) = \frac{b^2 + c^2 - a^2}{2bc} \quad (1.33)$$

$$(1.34)$$

And  $\theta_3$  can be found in **Equation (1.36)**.

$$\cos(\theta_3) = \left( \frac{A_l^2 + A_u^2 - L_7^2}{2A_l A_u} \right) \quad (1.35)$$

$$\theta_3 = \text{atan2} \left( \pm \sqrt{1 - \left( \frac{A_l^2 + A_u^2 - L_7^2}{2A_l A_u} \right)^2}, \left( \frac{A_l^2 + A_u^2 - L_7^2}{2A_l A_u} \right) \right) \quad [^\circ] \quad (1.36)$$

$\theta_2$  can be found by a combination of the orange right angle triangle in **Figure 1.5** and the triangle above that once again.

$$\theta_2 = \text{atan2} \left( \left( \frac{(Z - L_2)}{L_7} \right), \pm \sqrt{1 - \left( \frac{(Z - L_2)}{L_7} \right)^2} \right) \quad (1.37)$$

$$+ \text{atan2} \left( \pm \sqrt{1 - \left( \frac{L_7^2 + A_l^2 - A_u^2}{2L_7A_l} \right)^2}, \left( \frac{L_7^2 + A_l^2 - A_u^2}{2L_7A_l} \right) \right) \quad [^\circ] \quad (1.38)$$

### 1.2.1 Summing Up

With implementation in mind a code example for the implementation is suggested. The inverse kinematics has  $X$ ,  $Y$  and  $Z$  as input (note that  $Z_0$  and  $L_{10}$  are added here as discussed in **Section 1.1**). To simplify matters the constants/offsets are subtracted as early as possible which is seen in the code snippet.

```

1 void uStepperRobotics::InvKinematic(float& theta1, float& theta2, float& theta3, float x,
2   float y, float z)
3 {
4   x = x - cos(theta1)*L10;
5   y = y - sin(theta1)*L10;
6   z = z - Z0 - L2;
7
8   theta1 = atan2(y,x); //rotation is denoted as theta1 in the documentation.
9
10  float l1 = sqrt(x*x + y*y) - L0;
11
12  float l7 = sqrt(l1*l1 + z*z);
13
14  float a = z/l7;
15  float b = (L7*L7 + Al*Al - Au*Au)/(2*L7*Al);
16  float c = (Al*Al + Au*Au - L7*L7)/(2*Al*Au);
17
18  theta2 = (atan2(a, sqrt(1 - a*a)) + atan2(sqrt(1 - b*b),b));
19
20  theta3 = atan2(sqrt(1 - c*c),c);
21
22  theta1 = theta1* 180 / 3.1415;
23  theta2 = theta2* 180 / 3.1415;
24  theta3 = theta3* 180 / 3.1415;
25 }

```

## 1.3 Implementation

In this section the implementation will be discussed. This includes looking at the physical system - the uStepper Robot Arm Rev 4, and deriving the constants needed for the forward and inverse kinematics.

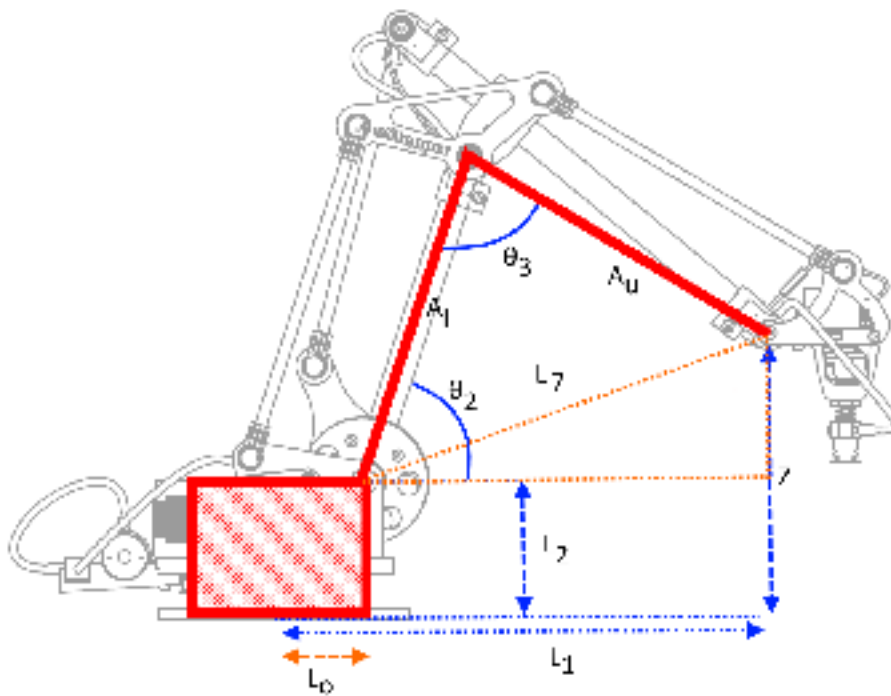
### 1.3.1 Pre-defined Constants

A table of constants is generated for use in the calculations (**Table 1.1**).

Variable	Value	Description
$A_l$	177 mm	Lower arm length
$A_u$	180 mm	Upper arm length
$L_2$	71 mm	Height from base to gears horizontal axis
$L_0$	41 mm	Offset in the $L_1$ direction
$L_{10}$	40 mm	Actuator offset in $L_1$ direction
$Z_0$	-77 mm	Actuator offset in Z direction

**Table 1.1:** Constants required for kinematic calculations.

The constants are found on the robot arm as shown in **Figure 1.6**.



**Figure 1.6:** Side view of the robot, with simple graphics applied to show the constants use in the calculations.

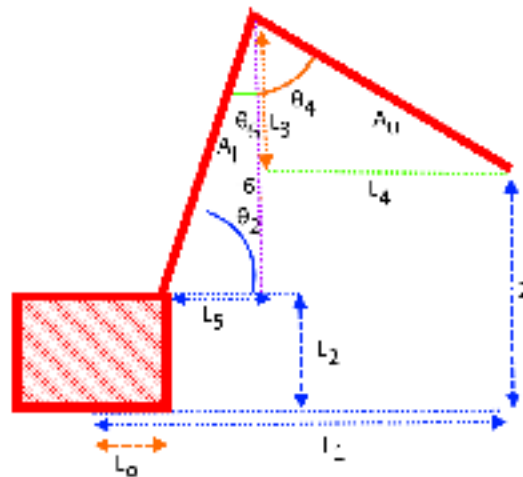
The constants in **Table 1.1** is derived by measuring the robot as shown on **Figure 1.6**. Furthermore the measurements  $L_{t1}$ ,  $L_{t2}$ ,  $L_{t3}$  and  $L_{t4}$  are shown here to emphasize that the pairwise have to be of equal length, e.g. the ones marked  $L_{t1}$  is required to be of equal length as well as the two  $L_{t2}$  etc. This is required to get the benefits of having two parallelograms as part of the robots mechanical structure.

### 1.3.2 Gear Ratios

All calculated angles from the kinematics are subject to a gear ratio calculation to e.g. get the inverse kinematic angles to motor angles. The gear ratio is the same for all three axis on the uStepper Robot Arm Rev 4 - 5.1 : 1. As an example, the calculated  $\theta_1$  from the inverse kinematics would be multiplied by 5.1 before it is sent on to the motor.

### 1.3.3 Physical Limitations

It is quite important to implement functionality that includes the robots physical limitations in the calculations. E.g. a world coordinate of (1, 1, 0)mm is not possible to reach since that is some place in the robot frame. It is obvious from the previous discussions and **Figure 1.2** (shown again in **Figure 1.7**) that it is not possible for the arm to reach within  $L_0$  of 41 mm from the base - and more has to be added because of other physical limitations.



**Figure 1.7:** Side view of the robot arm representation for kinematics calculations.

Limitations will be handled in joint space and thus the following limitations to angles must be considered:

- Limit1: The gear angles can never go negative.
- Limit2: The secondary gear must be kept behind the main gear by  $2^\circ$  to avoid collision between the gears.
- Limit3: From homing the rotating axis  $\theta_1$  it is necessary to limit it to going between  $0^\circ$  and  $358^\circ$  because of the mechanical stop.
- Limit4: The main gear (shoulder) must never go below  $10^\circ$  from horizontal (i.e.  $\theta_2$  must always be larger than  $10^\circ$ ) to avoid skewing the parallelograms of the robot.